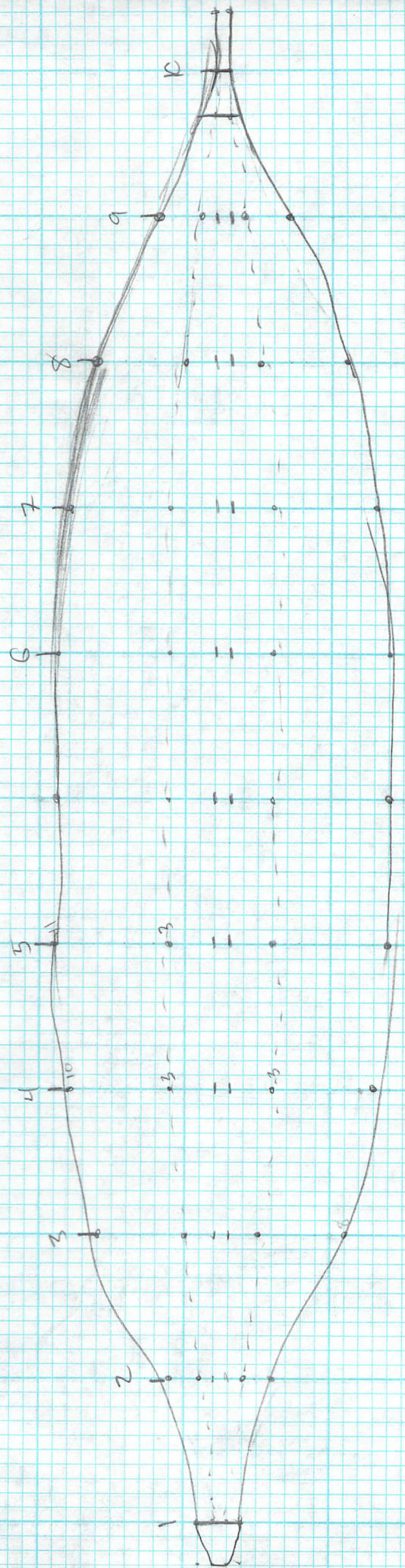
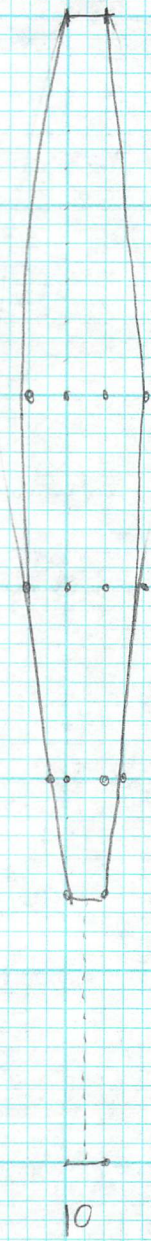


4 bottle cap shroud's

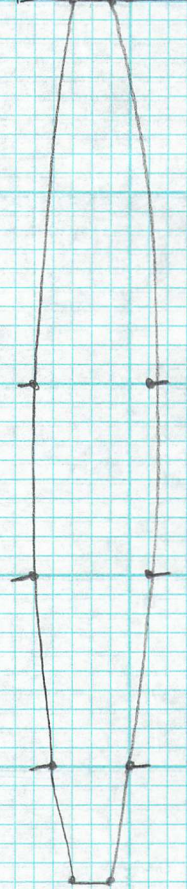
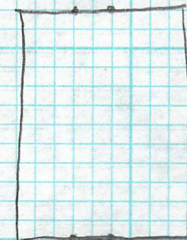




$7\frac{3}{16}$

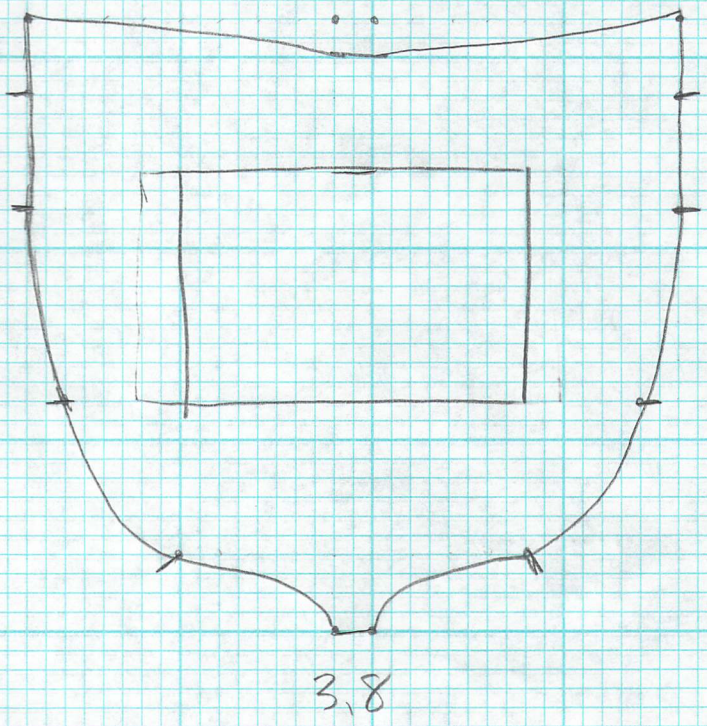
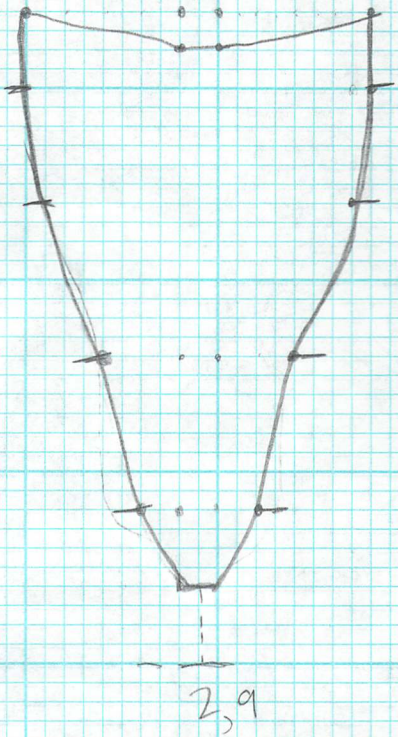
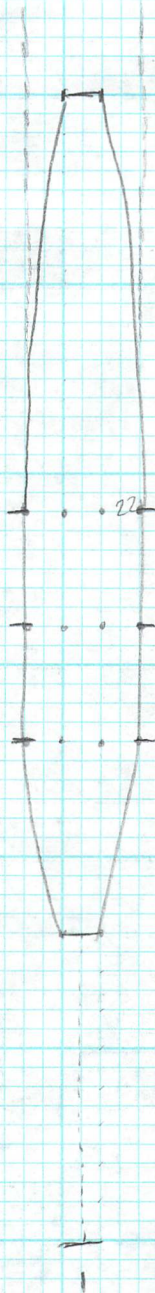


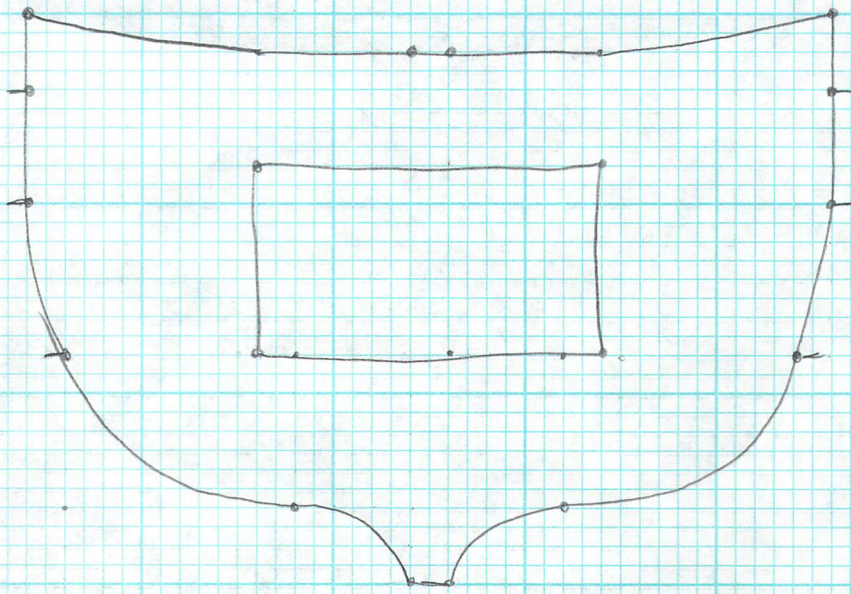
$2\frac{1}{2}$



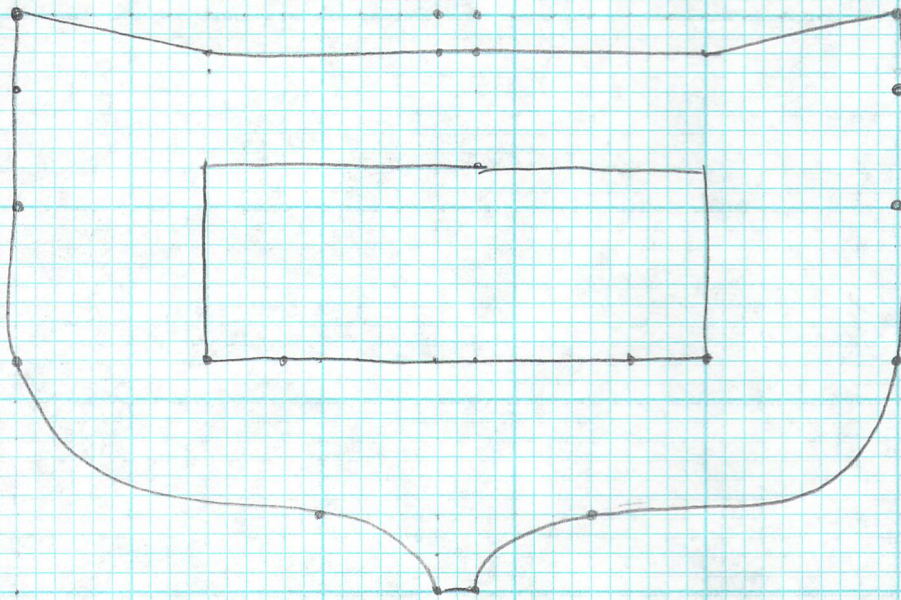
10

with the jig
 tabs, all bulkheads
 should be the same
 weight (72 squares)
 ($7\frac{3}{16}$ holes)





4,7



5,6

